

**D3923-1 ANGLE**  
MADE FROM D3923-1F

**A** NOTES:

- 1) MATERIAL: MADE FROM D3923-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3923-1" USING A WHITE FINE POINT PAINT MARKER
- 7) WEIGHT: 0.07 lbs

A	NEW ISSUE	<b>5</b>	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<b>AS</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. A DRAWING NO. D3923 SHEET 1 OF 2 TITLE ANGLE NTS
DRAWN	<b>AS</b>		
CHECKED	<b>AS</b>		
MFG. APPR.	<b>AS</b>		
APPROVED	<b>AS</b>		
DE APPR.	<b>AS</b>		
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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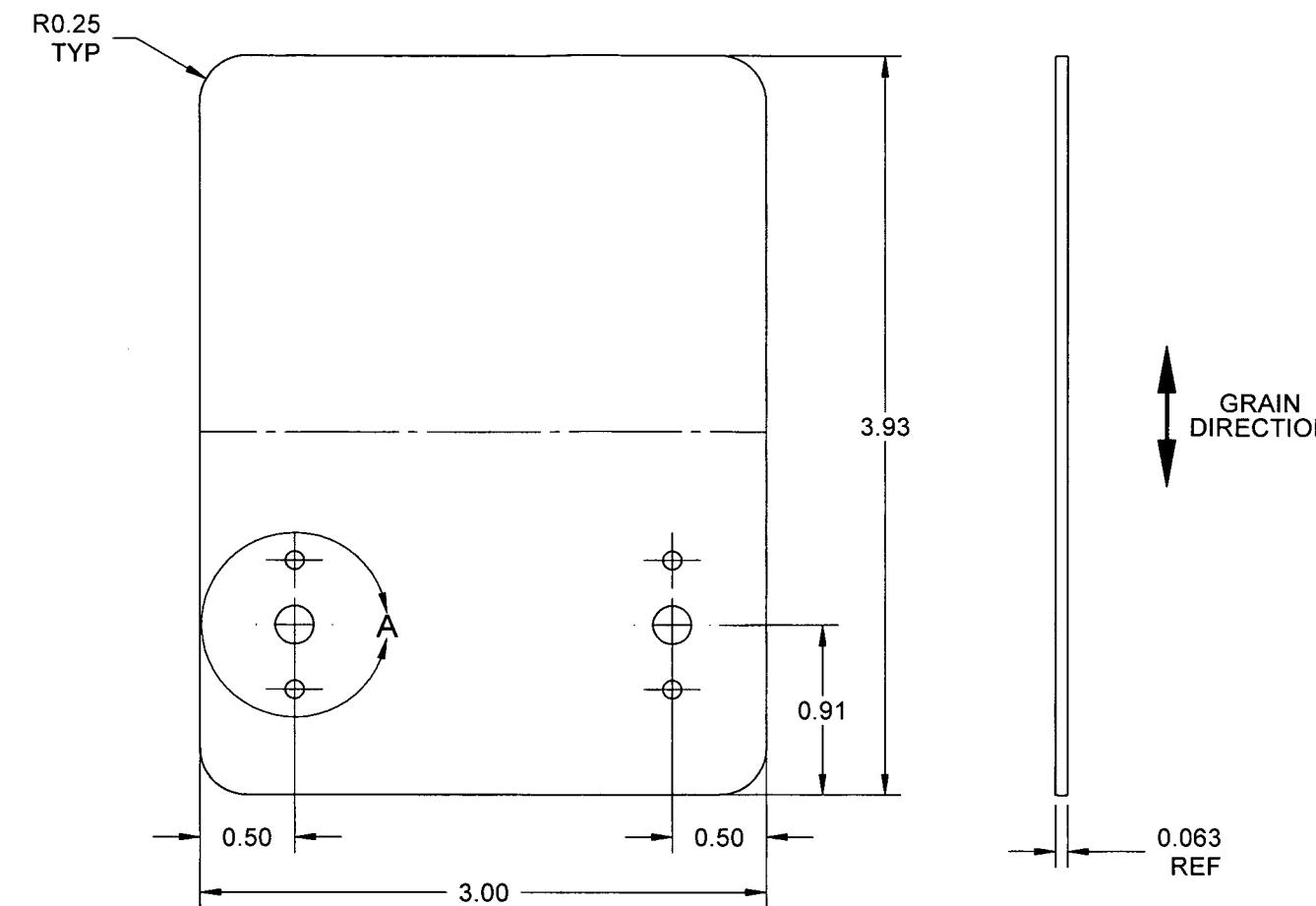
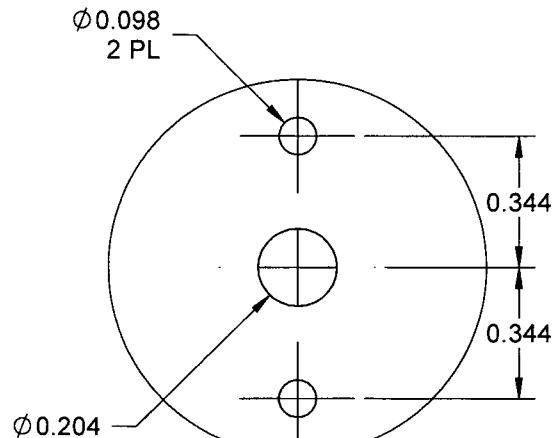
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**D3923-1F FLAT PATTERN**

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NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.063)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>AS</i>	
CHECKED	<i>AS</i>	
MFG. APPR.	<i>ES</i>	
APPROVED	<i>AS</i>	
DE APPR.	<i>AS</i>	
DATE	09.03.30	

DRAWING NO. D3923  
REV. A  
SHEET 2 OF 2  
TITLE  
SCALE  
NTS  
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